

## Tips on gluing Design5mm without EVA to walls or other surfaces

1. The felt should be adapted to fit the wall/surface before gluing it on. The best result is achieved by carefully measuring the wall and cutting the felt on the cutting table with a digital knife. Any necessary subsequent adjustment of the felt shall be made by cutting the felt with a sharp knife and a ruler in one unbroken cut on a flat surface. It is not recommended to cut the felt after it has been fixed to the wall.

2. Glue is applied to the wall in one even layer with a roller, a spatula and/or a brush. Be aware of how long the glue keeps its adhesive properties after it has been applied. If the glue dries up before the felt is put on, its adhesiveness deteriorates. A water based floor adhesive such as Uzin 2000S or Danattack vinyl 246 from Danalim may be used.

3. The felt is placed on the wet glue on the wall. Please keep in mind that the felt can be manipulated during application, so that it can be either "shrunk" or stretched. If the felt a little too large for the wall, during application to the wall, one may prefer to "shrink" it instead of having to cut off a piece. "Shrinking" in this context means to contract/push together the felt by a few percent.

4. Immediately after application, the wall is rolled over with a "rolling pin" so that the felt sticks evenly over the whole surface.

**Gluing with double-sided tape.** Design5mm supplies felt with + Stick&Peel, a double sided tape which consists of a tissue carrier coated on both sides with a modified acrylic dispersion adhesive. It has excellent adhesion properties. It has very good resistance to ageing, climate and temperature. All substrates should be clean and contamination free, a solvent such as isopropyl-alcohol is recommended for cleaning purposes, and the tape should be applied with pressure.